



Complete & Customized
Steel Solutions

Our family

Projects is part of the world's number one steel company, ArcelorMittal; the only truly global steelmaker with employees in more than 60 countries and an industrial presence in 20 countries. ArcelorMittal enjoys a leadership position in technically advanced products and it benefits from a high level of vertical integration - from iron ore mining at one end of the value chain to distribution at the other. ArcelorMittal key financials for 2008 show revenues of \$124.9 billion and crude steel production of 103.3 million tons, representing approximately 10% of world steel output. At ArcelorMittal, Health & Safety is our number one priority. Our vision in this regard is very simple. We have to become the safest steel company in the world.

Our position

Distribution Solutions handles distribution, processing and finishing of steel made mainly by the ArcelorMittal group. It has four business units engaged in specific solutions, supported by specialized facilities offering products to several niche markets. One of these business units is Projects. Projects realizes foundation solutions and the supply of complete packages for oil & gas and steel construction projects.



“We must move beyond
what the world expects of steel”

Lakshmi N Mittal
Chairman and Chief Executive Officer, ArcelorMittal

Projects in a nutshell

Through our worldwide presence, Projects' key account managers are always close by to offer you a complete and customized steel solution.

Your partner for complete and customized steel solutions

- Worldwide presence - always close by, knowing the specifics of the region
- Production & processing facilities serving three markets:
 - Foundation Solutions
 - Oil & Gas
 - Steel Construction
- Combining steel from a worldwide network of mills
- Stock yards for the most stringent delivery times
- Project management skills & engineering support
- A high flexibility to meet all your project demands

One stop shop: steel solutions and services

Long-term relationships are the driving force of our business; we are highly dedicated to our customers. Whether project owner, decision maker or contractor, our experts have the necessary technical expertise and quality-driven mindset to deliver value-added solutions for each stakeholder.

In-house production and processing facilities, plus steel from ArcelorMittal mills – possibly completed with third party material– allows Projects to offer an extensive product range. Strategically located stock yards enable us to provide the shortest delivery times; a feature crucial to most projects.

Projects supports its customers with project management skills and engineering

assistance throughout the life cycle of a project. Depending on the client or the project's needs, there is an adequate range of other on-demand services such as:

- processing, storage & handling
- tailor-made logistics
- quality control & inspection
- document control & project administration

These services, as well as an extensive range of product preparation services (cutting, bending, surface treatment or prefabrication) are the rule rather than the exception.

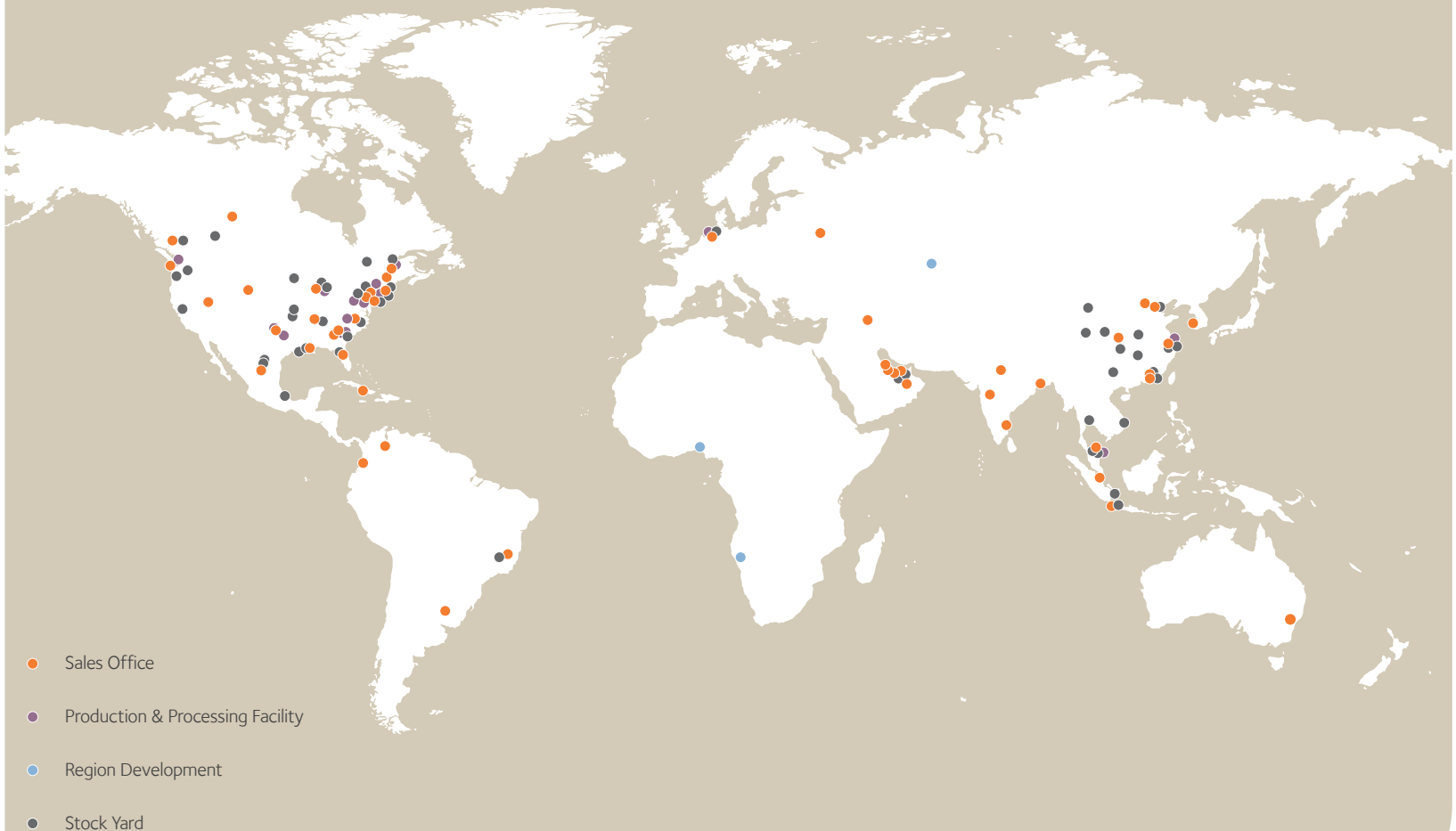
Three business lines

Projects can be involved from the early stage with an advising role towards the investor; ensuring the best and most efficient steel solution. From planning till the actual construction, Projects is your steel ally who goes beyond.

Foundation Solutions

Oil & Gas

Steel Construction





Foundation Solutions

Whatever the question, Projects will ensure you are offered a solid solution, adapted to your situation. Our empiric knowledge and superb facilities, stock yards and a third party network are our assets to contribute to the efficient and effective (temporary) foundation solutions our clients need.

Foundation pipes

With the possibility to make pipes up to 3 meter diameter, 53 meter long (without circumferential welds) and 25 millimeter thick, we have a unique position in the world. Longer tubes can be achieved by welding. All requested steel grades are possible due to our worldwide network of coil suppliers.

Projects has an unequalled experience in tube deliveries. Applications that we reckon to be our specialties are:

- combi piles
- foundation piles for jetties, offshore platforms and LNG terminals
- mooring piles, dolphins, etc.
- foundation piles for bridges and onshore foundations
- micro piles
- struts in building pits

Steel Sheet Piles

Our piling series is especially suitable for building reliable structures in a fast and cost-effective manner. They are characterized by

unexcelled properties like weight/ section modulus ratios, drivability properties, corrosion resistance and high moments of inertia. For each project with its unique conditions an optimized profile can be chosen.

Combined walls

The combined wall is one of the most economical solutions for retaining walls resisting large loads. In case U or Z shaped sheet pile walls are insufficient, combined walls offer another range of possibilities.

The combination of the highest performing sheet piles worldwide, our own pipe production facilities and a huge stock enables us to fulfil the client specific requirements and topics in an unparalleled way.

Your advantages

- walls with high strength and stiffness
- most economic solution
- quick delivery time
- specific diameter or wall thickness
- specific anchorage distances

Services and processing

To create optimized solutions we supply engineering support such as:

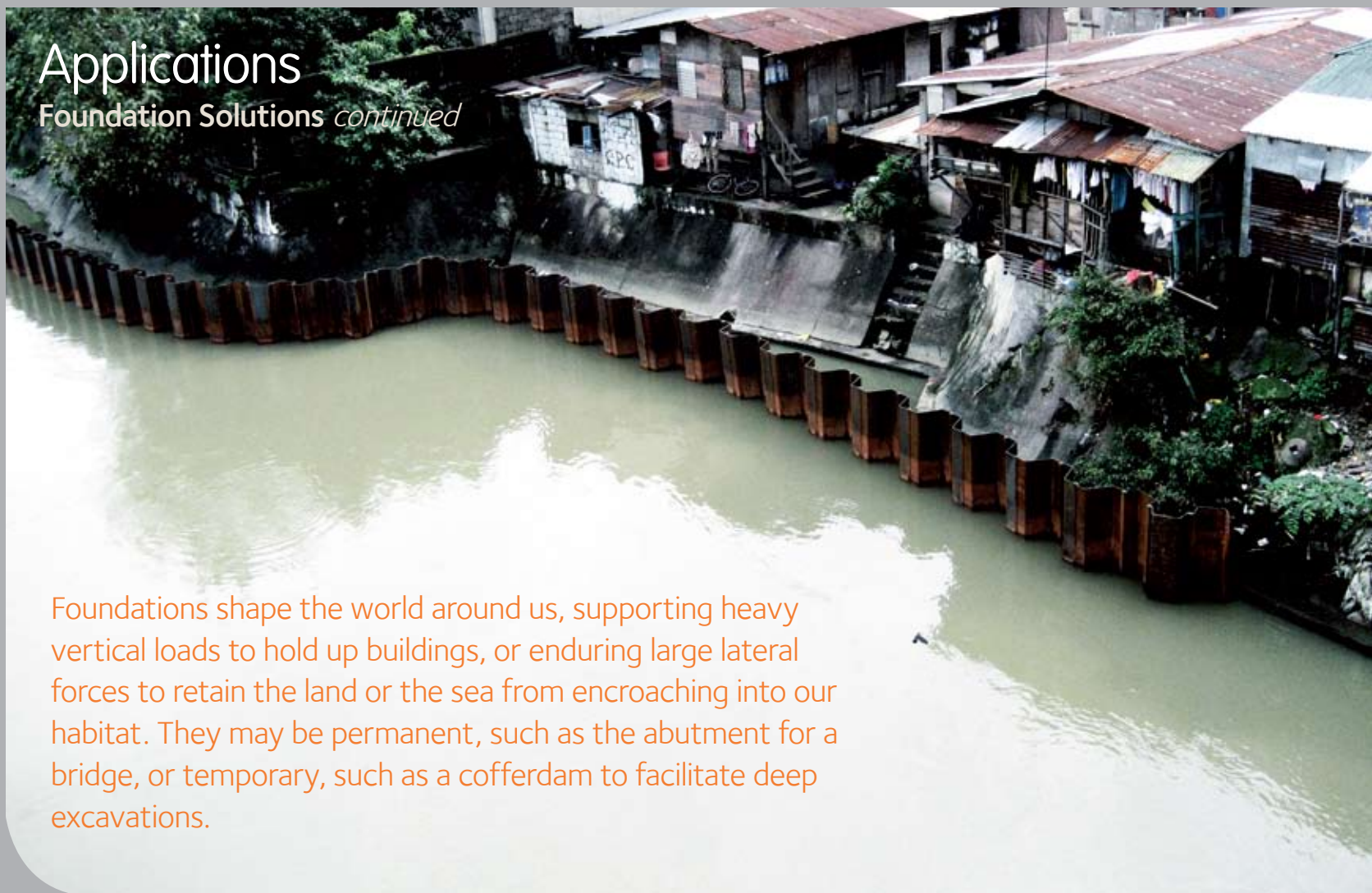
- calculations
- driving plans
- technical support: expert advice, training and research

Moreover Projects provides logistics, project management, intermediate storage (just in time delivery) and rental or buyback formulas for temporary applications. We also offer customized material for direct use such as:

- coated pipes
- pipes welded to length
- specially fabricated piles and welded clutches for combined walls

Applications

Foundation Solutions *continued*



Foundations shape the world around us, supporting heavy vertical loads to hold up buildings, or enduring large lateral forces to retain the land or the sea from encroaching into our habitat. They may be permanent, such as the abutment for a bridge, or temporary, such as a cofferdam to facilitate deep excavations.

Foundation solutions made of steel offer advantages to reduce both construction time and costs:

- speed of installation and extraction
- minimising excavation and disposal volumes
- reducing excavation time
- re-usability of temporary sheet-piling solutions
- protection of people or structures during construction work

Water features

Water poses special problems for retaining structures. Apart from static and operational loads, the corrosion and erosion effects of water need to be managed. Steel sheet piling has proven to be an exceptional performer in waterfront structures such as quay walls, berthing areas, wharves and breakwaters but also in water-management applications such as river embankments or flood protection.

Infrastructure network

By retaining the earth, outside of a construction site, steel sheet piles accelerate the extension of the infrastructure network of a nation – its highways, bridges, railways, tunnels and canals.

Underground parking

The Projects business has developed a revolutionary solution for underground parking and similar subterranean structures. Underground foundations face specific design and construction constraints that, traditionally, have made them so expensive that they are only considered when all else has failed. Through the innovative use of steel sheet piling as the permanent foundation wall, Projects is changing the economics of underground construction completely. By eliminating the need to construct a permanent wall both the cost and speed of construction are improved.

Power plants

Temporary cofferdams are constructed in power plants to facilitate deep excavations, for example to build settling basins, water treatment areas, pump stations or storage tanks.

Environmental protection

The flow-restricting qualities of sheet piles mean that they are not just useful for water retaining cofferdams, but also can be used to manage the movement of ground water or to counteract the subsidence of the ground. Similarly, steel sheet piling can provide coastal protection to withstand tidal erosion or even storm surges which can threaten a shoreline development.

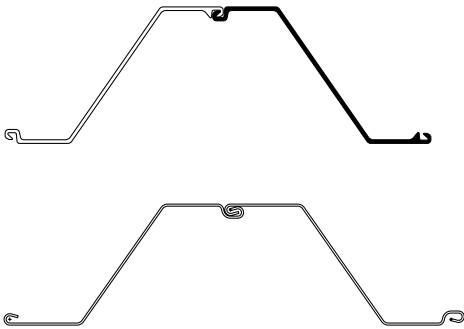
Projects offers a wide range of steel sheet piles, piling pipes, combined walls, foundation piles and accessories.

Steel Sheet Piles

Projects has the largest product range, globally. In addition to the classic Z and U piles, Projects provides a range of products designed to economically adapt to specific circumstances.

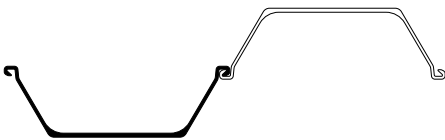
Z piles (hot rolled and cold formed)

Characterized by the continuous form of the web and the specific location of the interlocks on the outside of the profile, the Z pile offers the most competitive section modulus/ mass ratio.



U piles

U piles have the interlock on the neutral axis. The wide range allows a technically and economically optimum choice for each specific project. The symmetrical form of the single element has made these sheet piles particularly convenient for re-use.



Straight or Flat web sections

Flat web sheet piles are designed to form closed cylindrical structures retaining a soil fill.



Omega piles (cold formed)

The Omega series was designed with optimized section for canalization, permeability cut off wall and riverbank structural protection. They provide an innovative solution to ease sheet piling installation found adjacent

to existing building.



Trench sheeting walls

These products, also called RC sections, are used to make continuous walls by overlapping their edges. They are mainly used as sheeting walls for the excavation of trenches.



Piling or Foundation pipes

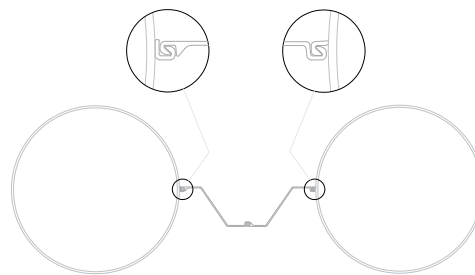
Projects has extensive experience in supplying pipes used on amongst others dolphins and mooring posts, and as pillars for bridges. We have the exceptional capability to produce spiral-welded pipes up to 53 meters long (without circumferential welds); 3 meter diameter with a wall thickness of up to 25 millimeter. At any given time, we have a large inventory of spiral and longitudinally welded pipe in stock, available for immediate delivery.

Combined walls

Tube combined walls

The tube combined wall is a system composed of steel pipes, as primary elements, and double Z sections or U sections as intermediate piles.

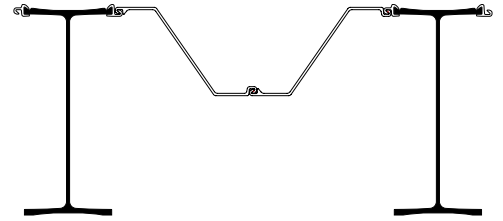
Projects produces combined piles by making the tubes at the right length and providing them with interlocks. All necessary welding can be done by our team. Obtaining an elastic section modulus of more than 40,000 cm³/m is not a problem.



HZM/ AZ combined walls

The HZM wall is a system incorporating HZM king piles as structural support and double AZ sheet piles as intermediate elements.

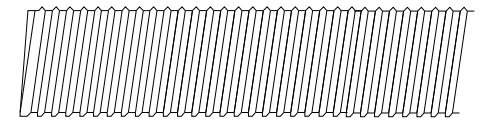
The intermediate sheet piles have only an earth-retaining and load-transfer function and therefore may be shorter than the HZM primary piles.



Projects also provides: box pile walls and jagged walls.

Threaded bars

Our threaded bars are high tensile strength bars, which can be field cut at any point for fastener installation. There are two types available: hot rolled round bars with cold formed threads and hot rolled threaded bars.



HP foundation piles

HP bearing piles are hot rolled H beams with the same thickness on both the flange and web. HP piles offer a relatively greater stability of shape during driving, a uniform cross section against corrosion, and a better weight/perimeter ratio. Bearing piles are required when a structure needs deep foundations (tall structures), or when the soil does not possess the mechanical properties to support the structure. The H-pile shape is most effective at transferring load to the tip, through the pile. In combination with grout injection, the HP piles can be used as tensile anchors, capable to bear the biggest tensile loads. HP piles are also called MV piles.

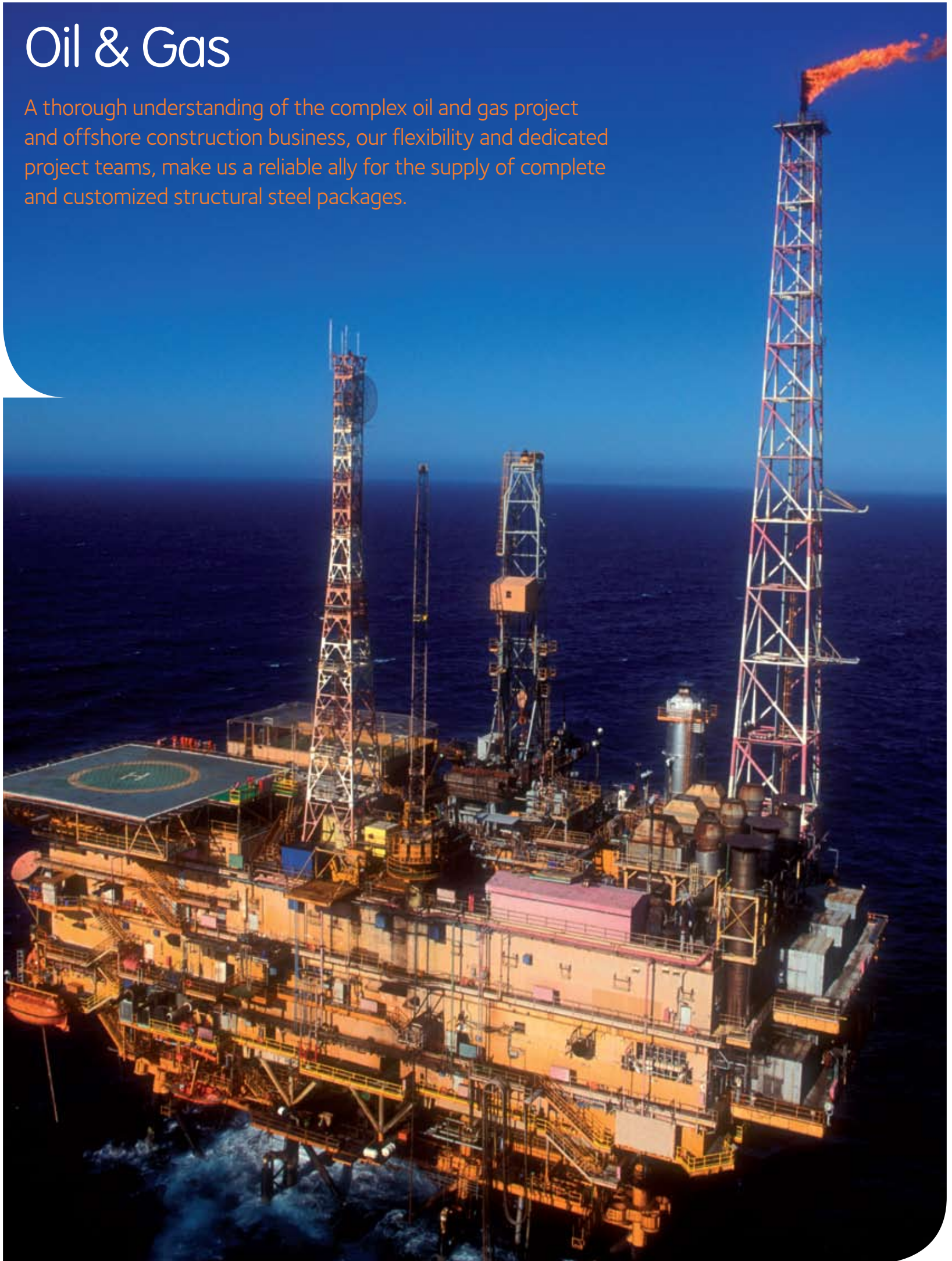
Accessories and more

Upon demand, Projects provides:

- anchoring systems
- struts
- connectors
- quay wall accessories
- pile accessories
- driving equipment
- Vibration Monitoring System
- synthetic sheet piles

Oil & Gas

A thorough understanding of the complex oil and gas project and offshore construction business, our flexibility and dedicated project teams, make us a reliable ally for the supply of complete and customized structural steel packages.



Our dedicated project teams focus on developing mutually beneficial partnerships with our key customers who are major oil and gas companies, contractors and engineering firms. Specialized skills enable us to play a significant role in the completion of challenging and dynamic projects.

One stop shop: steel solutions and services

The increasing technical requirements; the continuously growing demand for a high level of safety, and need for even higher level services compose a major risk component which requires close monitoring. Steel used in offshore structures thus needs to satisfy the highest standards and specifications. Our technical and project management teams follow regulatory and safety developments on a daily basis, guaranteeing compliance to customer requirements.

In our line of business, we take pride in our unique position within the ArcelorMittal group which allows us to offer the full range of products a project requires. Our account managers are the interface towards a large international supply network. Besides maximum material availability, we offer the shortest delivery times by combining ex-mill and stock supplies.

Services and processing

During the project, we support our customers with Project management skills, as well as:

- processing, storage & handling
- tailor-made logistics
- quality control & inspection
- document control & project administration
- project and client specific requirements

All of the above, coupled with a wide range of added value and product preparation services (cutting, bending, surface treatment and prefabrication), are matters we consider more a rule rather than an exception.

Steel Safety

In general, offshore structures are built to drill for oil and gas from natural deep-sea resource deposits. Materials for such structures are required to ensure greater safety from failure.

Customers

We are the approved supplier for major oil companies such as Petronas, Total, Shell, Chevron, PTTEP, British Petroleum (BP) and ExxonMobil.

Steel specifications

Common offshore steel grades and standards

according to international norms, including specific project specifications with supplementary and additional testing:

- EN10025 S355 JO/ J2/ ML
- EN10225 S355/ S420/ S460
- BS7191 355C/ CZ/ D/ EM/ EMZ
- API2W Gr. 50/ Gr. 60
- API5L X52/ X60/ X65/ X70/ X80
- ASTM A572 Gr. 50/ Gr. 60
- ABS/ BV/ LR AH/ DH/ EH 36

Yield strength: range from 235 – 460 N/ mm² or higher

Common supplementary requirements

- Delivery condition – Normalized/ TMCP/ As-Rolled
- TTP/ UT
- Low carbon (0.02 lower than norm)
- CEV 0.43/ PCM 0.23
- Yield/ Tensile Ratio – norm or higher
- CVN @ 0/ -20/ -40 deg – Joules norm or higher
- Strain Aged Test
- Post weld heat treatment
- Pre-qualification (CTOD)

Plate thickness: range from 8 mm to 200 mm

Beams and Sections

- American (W size)
- British (UB/ UC size)
- European (IPE/ HE/ UPN)
- Beam height range from 150 mm to 1100 mm
- Beam breadth from 100 mm to 420 mm

Tubular products

Seamless Pipes

- Outer Diameter (OD) range from 114 mm to 610 mm
- Wall thickness (Wt) from 6.02 mm
- CVN at 0, -20 and/ or -40 deg C

Welded Pipes: ERW, SAW weld

Forming method: spiral, series of roll stands, press bending, roll bending, UOE, JCO

main products

- heavy plates
- beams & columns
- tubular products
- rebars
- bulb flats
- hollow sections

main applications

- offshore platforms
- LNG tanks & terminals
- FPSO vessels
- linepipes
- chemical/ power plants

our approach

- early involvement in the project
- support and advice throughout the entire supply chain
- close interaction and cooperation with project players
- partnership/ frame agreement
- international network of offices

your advantages

- guaranteed steel availability with fixed project allocations
- flexible design solutions for project MTO
- long-term pricing strategy and system
- (technical) product & engineering support
- dedicated and single ally for complete package supply
- flexible solutions and (tailor-made) services on project management, documentation, QA/QC & logistics
- efficient sourcing and procurement process



Steel Construction

The construction industry is by far the biggest consumer of steel products. Approximately 50% of steel produced annually ends up in a building or infrastructure project. As the leading steel manufacturer, a large portion of our innovation efforts are oriented towards this key industry.

One stop shop: steel solutions and services

As architects become more creative in the design of new landmark buildings and as governments build complex civil infrastructure masterpieces such as large span bridges, the technical steel requirements increase proportionally. It is here that Projects is your reliable anchor.

From the earliest phase of a project, we think like a project owner to develop steel solutions that are lighter, sustainable and easy to install, an aspect often ignored at concept phase. Our vocation is to assist our customers as early as possible to ensure they get the best value from their investments.

With the Steel Construction business line, Projects moves beyond the traditional realm of steel supply, adding value through design

consultancy, and engineering and project management services. Without geographical or product boundaries, this business line can supply steel for the largest variety of civil, infrastructure and industrial projects. Whether steel is used in governmental infrastructure projects like bridges, railways or highways, or the boldly designed innovative landmark buildings, like airports, stadiums or high rise buildings, Projects has the experience to handle the complete package of steel and services of projects of this magnitude.

Products

ArcelorMittal products range from rebars to high strength beams, from extra thin galvanized profiled shapes to thick heavy plates. Choosing the appropriate material from steel product catalogs can be a burdensome task. As part of our mission, we assist our customers in

selecting the right material for their design.

A few typical products used in our projects:

- H beams
- heavy plates
- profiled galvanized steel
- sandwich panels heavy plates (up to 200 millimeter)
- rebars
- tubular products
- steel cables
- PC strands
- steel fibers

Services & Processing



Project management

- dedicated project team
- progress monitoring and reporting
- managing subcontractors
- managing scope & change control
- consulting

Processing, storage & handling



- cutting, bending, welding, shot blasting & priming, ...
- (intermediate) storage facilities
- packing, sorting, marking
- protecting

Tailor-made logistics



- multiple transport solutions: seafreight, truck, air
- pro-active expediting of materials
- custom clearance and documents

Quality control & inspection



- third party inspection: ABS, LRS, ...
- additional testing: impact, tensile, chemical
- at mill, in stockyard, on quay

Document control & project administration



- project qualification documentation: QCP, WPQR, ITP, MPS, ...
- data books: certification, welding data, test report
- extensive project administration
- document control systems

Complete Quality Management system (ISO 9001 Certified)

Design & engineering support

A team of engineers is at your disposal to assist you in creating the best solution. Our people can translate your, and your clients', needs into a best fit design taking into account all important conditions. We provide:

- calculations
- driving plans
- technical support: expert advice, training and research

Rental & buy-back program

In many cases, the material we supply is facilitating the real construction work. Once the project is finalized, these structures are removed. For these temporary applications we provide either a rental or a buy-back service, depending on the specific circumstances of the foundation project.

Installation advice

Our teams provide, where required, on site installation advice.

Production & processing facilities and stock



Production and processing

To meet your requirements, Projects fabricates and processes volumes exceeding 300,000 tons per year in nine strategically placed locations throughout the United States, Europe, the Middle East and Asia. All our centres are classified with the highest quality and safety certificates. We offer a complete service range:

- shot blasting and coating
- welding
- bending of sheet piles, beams and plates
- cutting

On top of the base range and due to the nature of the products, we offer the following processing for the foundation segment:

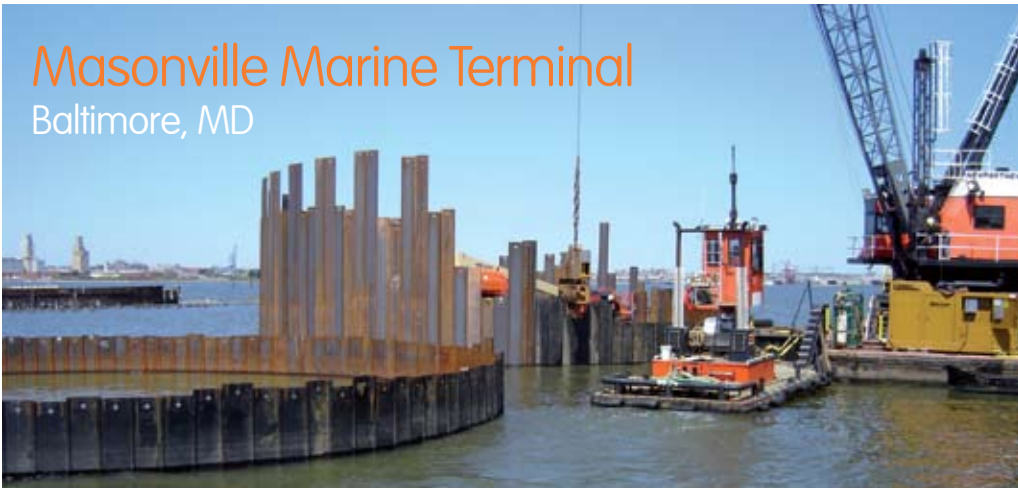
- mechanized welding of pile locks for watertight applications
- production of special piles
- application of sealing products in the locks:
 - *Beltan*: bituminous sealer for locks
 - *Roxan® System*: water-swelling polyurethane
- production of piles for combined walls; box piles
- production of walings and struts to buttress sheet pile walls
- production of MV piles

Stock

No matter where your project is being executed, you will always find an ArcelorMittal stock yard in your neighborhood. Our Projects range beats the normal standards as we carry items that specifically cater to the typical customs of our business lines.

Masonville Marine Terminal

Baltimore, MD



Customer

McLean Contracting Co. working for Maryland Port Administration

Project type

Closed circular cells

Products

- PS 31-80' with multiple fabricated sections (wyes, tees, corners)
- PZ35 40-65' sections
- HP12 and HP14 piles
- AZ13 sections
- 3 sections HZ975C with AZ26 intermediate sections

Specials & Services

- 80' lengths very tight radii
- Coating

Actopan Underpass

Hidalgo, Mexico



Contractor

Expromat, S.A. de C.V.

Subcontractor

Gandara Bienes de Capital, S.A. de C.V.

Project type

Retention & Anchorage System

Products

- Sheet Piles
- Box Piles

Specials & Services

Engineering Support:

Projects' experts helped design the retaining wall system along with drawings of sheet pile installation, technical specifications and construction support

Muuga Port

Estonia, Europe



Customer

Per Aarsleff A/S

Project type

Extension of a container terminal

Products

- 9,000 ton Tubular Piles
- 2,000 ton Sheet Piles

Specials & Services

Tubular piles with a diameter of 1.67 meter and individual lengths exceeding 45 meters

- Redesign which resulted in cost savings for our customer
- Logistics



Port of Sohar

Oman



Customer

JV Six Construct-Interbeton

Project type

Harbor Construction

Products

- Sheet Piles
- Tie Rods
- Pipes

Specials & Services

- Design Optimization
- Logistics

Canaport Canada



Customer

Canaport LNG (Repsol)

Project type

LNG Tanks & Jetty

Products

Tanks

- Plates
- Beams
- Krybars

Jetty

SAW tubes: piles, legs, bracings, jackets

Specials & Services

- Subcontracting
- Services: shot blasting, priming, welding, cutting, bending, profiling, packing & protecting
- Specialized shipment: geared vessel from Korea to Canada

JDA Block B17 Development Malaysia - Thailand border



Subcontractor

We have supplied steel to several subcontractors

End Customer

Carigali PTTEPI Operating Company (CPOC)

Project type

Offshore Topside and Jacket

Products

- Beams
- Plates
- SAW Tubulars

Specials & Services

- Logistics
- Expediting
- Document Control

Courtesy of SMOE

Bongkot Phase 3C, 3E, 3G, 4A Thailand



Customer
PTTEP

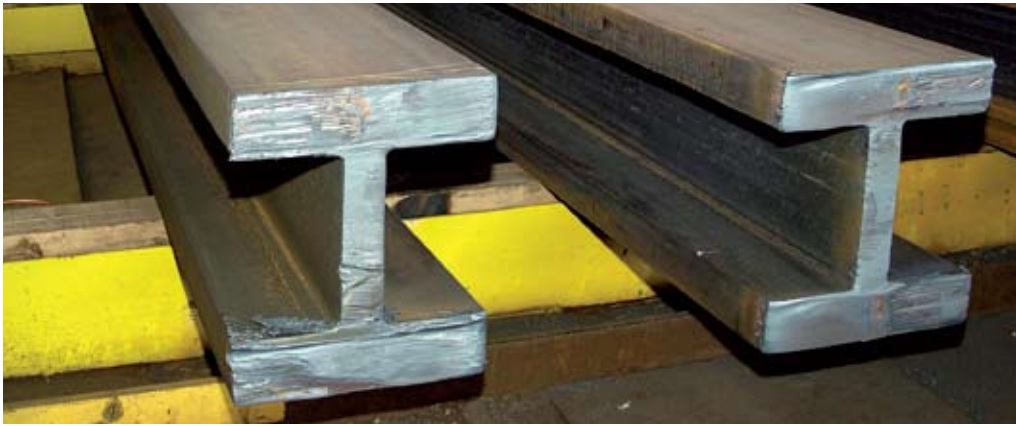
Project type
Offshore platform

Products

- Tubulars
- Beams
- Plates

Specials & Services

- Contract & Project management
- Document Control
- Transportation
- Engineering consultancy
- Procurement coordination
- Controlling availabilities & lead times



Solar Power Plants Spain



Customer
Solel

Project type
10 Solar Power Plants

Products

- Coils
- SSAW Tubes

Specials & Services

- Contract & Project management
- Document Control
- Sub Contractor management
- Solar System Support
- Transport
- Welding, cutting & galvanizing

Quay wall and dock MvO-OBM Moerdijk The Netherlands



Customer

Van Oord Nederland BV working for
Port of Moerdijk

Project type

Quay wall

Products

- Combi Piles
 - MV Piles
 - Sheet Piles
- In total 4,800 tons

Specials & Services

- Just in time deliveries
- Logistics
- Steel qualities: X70 and S355J2H
- Welding C6 interlocks
- MV Piles with grout injection system
- Combination of stock and new production

Moerdijk bridge The Netherlands



Customer

Staaltrio TGV:

- Hollandia
- HSM
- Mercon

Project type

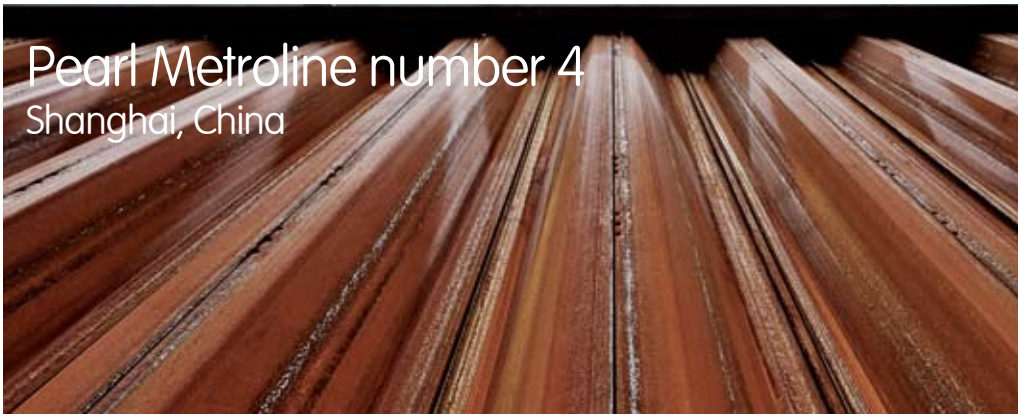
Bridge construction

Products

Plates

Pearl Metroline number 4

Shanghai, China



Customer

Shanghai Tunnel Engineering Co., Ltd

Project type

Cofferdam

Products

- AU20
- PU22

Specials & Services

- Length of wall: 180 m
Welded to 25m lengths
- Delivered to site
- Used for urgent repair works after tunnel collapsed using competitors material

Burj Dubai

Dubai, UAE



Project owner

Emaar Properties PJSC

Main contractors

- Samsung C&T Corporation
- Six Construct (BESIX Group)
- Arabtec Construction L.L.C.

Steel fabricator

Eversendai

Project type

High rise tower

Products

- W heavy beams, mainly jumbo sizes
W14' x 14.5' & 14' x 16'
- Pipes longitudinally welded,
from 760 mm up to 2,100 mm
diameter & thickness 40 mm up
to 60 mm

Specials & Services

Supply of steel in cut-to-length sizes

Projects (Corporate/HQ)

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