



ArcelorMittal

ArcelorMittal Sestao

ArcelorMittal Sestao's Range

High-Strength Micro Alloy Steels	Dual Phase Steels	Cold forming and Drawing Steels	Structural Steels	Steels for Cold Re-Rolling	Steels for Fine Cut	Steels for Enamelling	Steels for Pressure Vessels	Atmospheric Corrosion Resistant Steel	Steels for Water Pipes	High Carbon Steels	Floor Plates

UF steel range (Thickness limit adapted to each product, from 1,00 mm to 1,79 mm)
Please see UF brochure.

Thin steel range

Commercial steel range

Available qualities

Cold forming and Drawing Steels	High-Strength Micro Alloy Steels	Dual Phase Steels	Structural Steels and Steels for Pressure Vessels	Steels for Cold Re-Rolling	Steels for Fine Cut	Steels for Enamelling	Atmospheric Corrosion Resistant steel	Steels for Water Pipes	High Carbon Steels	Floor Plates
DD11	S240 MC	DP 600	S185	SAE 1008	S235	S235 J EK	S355J2G2W	L245MB	C15E	S235JR
DD11 CL1	QStE 260TM		S235	SAE 1006	S275	S300 EK	S355J2W	L290MB	C22E	
DD12	S280 MC		S275		S240			L360MB	C35E	
DD13	S315MC		S355					L415MB	C40E	
	S355MC		P235GH					L485MB	C45E	
	QStE 380TM		P265GH						C50E	
	S420MC								C60E	
	S460MC									
	QStE 460TM									
	S500MC									
	S550MC									
	S600MC									
	S700MC									

Grades in italics: not included in the standard.

For a more detailed information of the available, under development and pre-design qualities, please refer to the brochures or send an email to consultastecnicas.acb@arcelor.com

Available qualities

Qualities under development, please contact: consultastecnicas.sestao@arcelormittal.com

Pre-design qualities, please contact: consultastecnicas.sestao@arcelormittal.com

Dimensional tolerances and guarantees

Thickness

Tolerances	According to EN 10051	Normal	Restricted	Special
	UF range			
	Thin range			
	Commercial range			

Flatness in pickled coil (not included in EN 10051)

Tolerances	Table 7 EN 10051	Normal	Improved	Restricted
	UF range			
	Thin range			
	Commercial range			

In italics: To specify before entering the order.

Width

Tolerances	According to EN 10051	Normal	Restricted
	UF range		
	Thin range		
	Commercial range		

Availability and price extra

Not available

No price extra

Price extra: Please contact Commercial Department

For any other enquiry please send an email to consultastecnicas.sestao@arcelormittal.com

ArcelorMittal Sestao steel at a glance

Absolute numbers		Product		Black / Pickled & Oiled / Galvanised steel coil	
Thickness (mm)	1.00 - 1,500	760 Black coil	Max weight (kgs per mm width)	20	Production capability (tons/year)
Width (mm)	845 - 1,550	508 / 610 Pickled coil			Possibility of black coil with improved flatness? Yes
ArcelorMittal Sestao's Range					
HSLA	Ultra Thin ArcelorMittal Sestao steels	Improved Flatness	Tolerances		
S315MC	ACB UF qualities	Excellent thickness profile	Thickness Tolerance ArcelorMittal Sestao Offer	Max	Min
S355MC		Min. thickness	3/4 Three quarters	4.0	1.0
S420MC			1/2 One half	Tension leveller, hydrochloric acid	
S460MC			1/3 One third	Skin-pass, Edge trimming and Oiling (optional)	
S500MC	Drawing Steels		Other please contact	Galvanised	
S550MC	ACB 11 UF		Min	Max	Min
API tubes	ACB 12 UF		0	3.00	0.25
API X42	ACB 13 UF		0	1,050	600
API X52	HSLA low - medium		Scheduling Services		
API X60	ACB 240 UF		Normal Service 4 weeks + queue waiting time	
API X65	ACB 280 UF		Speed Service 2 weeks ready to ship	
API X70	ACB 315 UF		Ultra Speed Service 4 days ready to ship	
Floor Plate (Chequered / embossed)	ACB 355 UF			Skin-pass, Chromating and Oiling (optional)	
Pressure vessels	ACB 380 UF			Dx51D / S220GD o S390 GD	
Electrical steel (semi-processed)	ACB 420 UF			Z 100 - Z 300 / NA - MB	
Structural S355	HSLA High				
Atmospheric Corrosion Resistant Steel (S355J2W)	ACB 460 UF				
Steel for enamelling (S300EK)	ACB 500 UF				
Dual Phase (DP600)	ACB 550 UF				
High Carbon Steels C15 - C45	Dual Phase ArcelorMittal Sestao				
	ACB DP600 UF				
Other ArcelorMittal Sestao products		Customer Oriented			
Structural S235 - S275	ArcelorMittal Sestao develops also tailored/made qualities outside the standards to fulfil customer's specific needs				
Drawing / Re-rolling DD11- DD12- DD13					

